

1

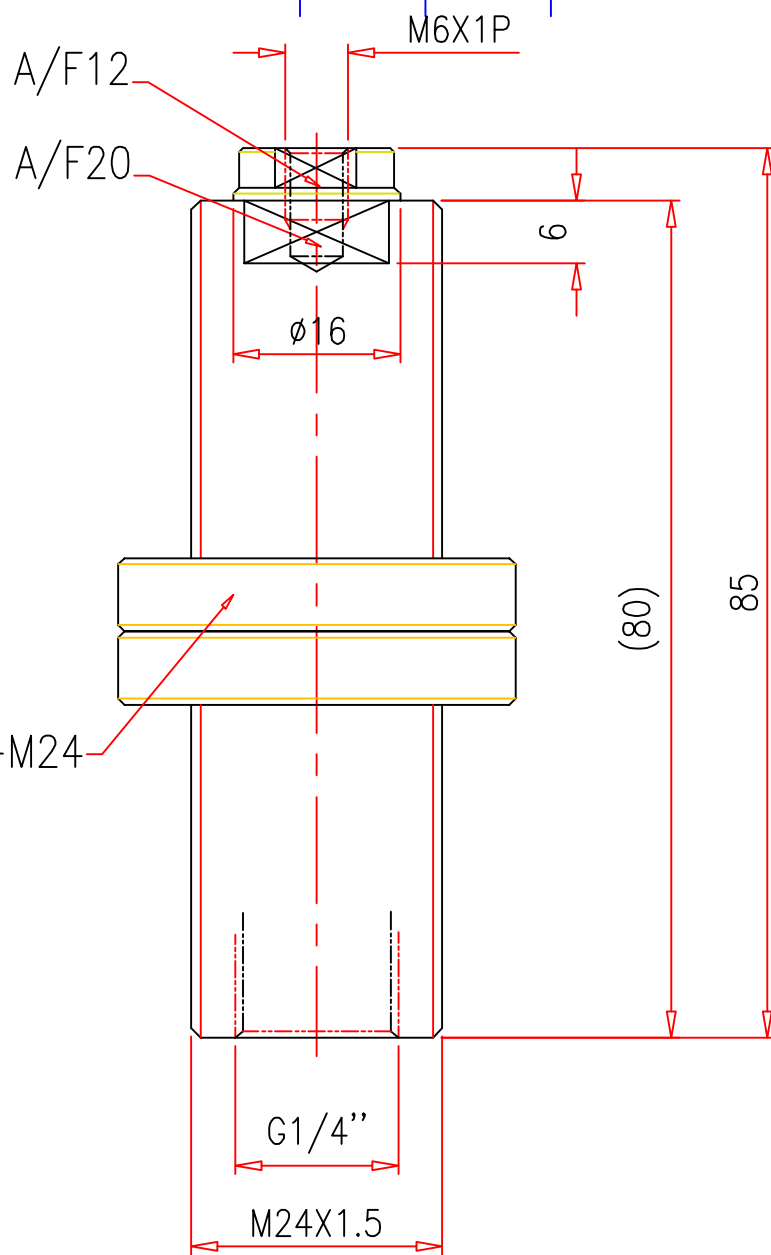
2

3

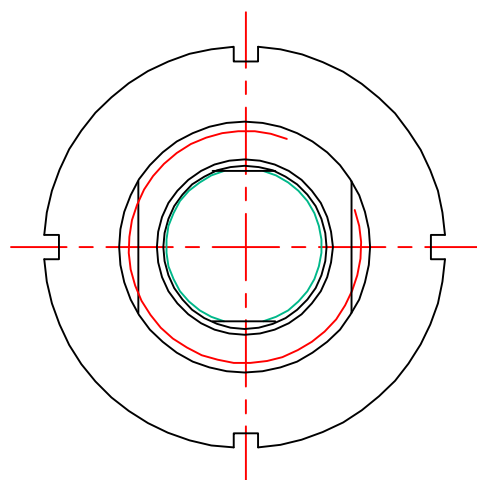
4

## REVISION

ZONE	REV	FROM	TO	DATE	APPROVED



LOCK NUT-M24



MAXIMUM OPEARATING PRESSURE	250 BAR
MINIMUM OPEARATING PRESSURE	10 BAR
STROKE	15 MM
DISPLACEMENT IN CC	3 cc
PISTON AREA	2 SQ.CM

**1.0 GENERAL**

1.1 ALL DIMENSIONS ARE IN MM.

1.2 DO NOT SCALE THE DRG. IF IN DOUBT ASK.

SURFACE FINISH

Ra value  $\mu\text{m}$ 

▽▽▽▽

0.025 0.05 0.1

▽▽▽

0.2 0.4 0.8

▽▽

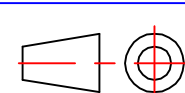
1.6 3.2 6.3

▽

12.5 25

~

50 100



GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR - LENGTH OR DIAMETER

ANGULAR-LENGTH IN MM OF SHORT SIDE OF  $\angle$ 

0.5-6

6-30

30-120

120-315

315-1000

1000-2000

UPTO 6

6-30

30-120

120-400

 $\pm 0.1$  $\pm 0.2$  $\pm 0.3$  $\pm 0.5$  $\pm 0.8$  $\pm 1.2$  $\pm 1'$  $\pm 30'$  $\pm 20'$  $\pm 10'$ 

**QUICLOC**  
**PVT LTD**  
**B'lore - 70**

SCALE

XXX

-

TITLE

**MINI THREADED CYLINDER**  
**SINGLE ACTING -  $\phi 16 \times 15 \text{STK.}$**

MATERIAL

XXX

SHEET NO

1 OF 1

NAME

TIRUMAL

DATE

28-10-06

GROUP NO.

SUPERCEDED BY

REPLACES

DESIGN

TIRUMAL

\*\*\*

MACHINE TYPE

CHECKED

APPROVED

CUSTOMER:

DRAWING NO.

A51202

1

2

3

4

SHEET FORMATS-1, FORMAT NO: F-8-DGN-109, DT.01-11-05 Rew No-00-A4