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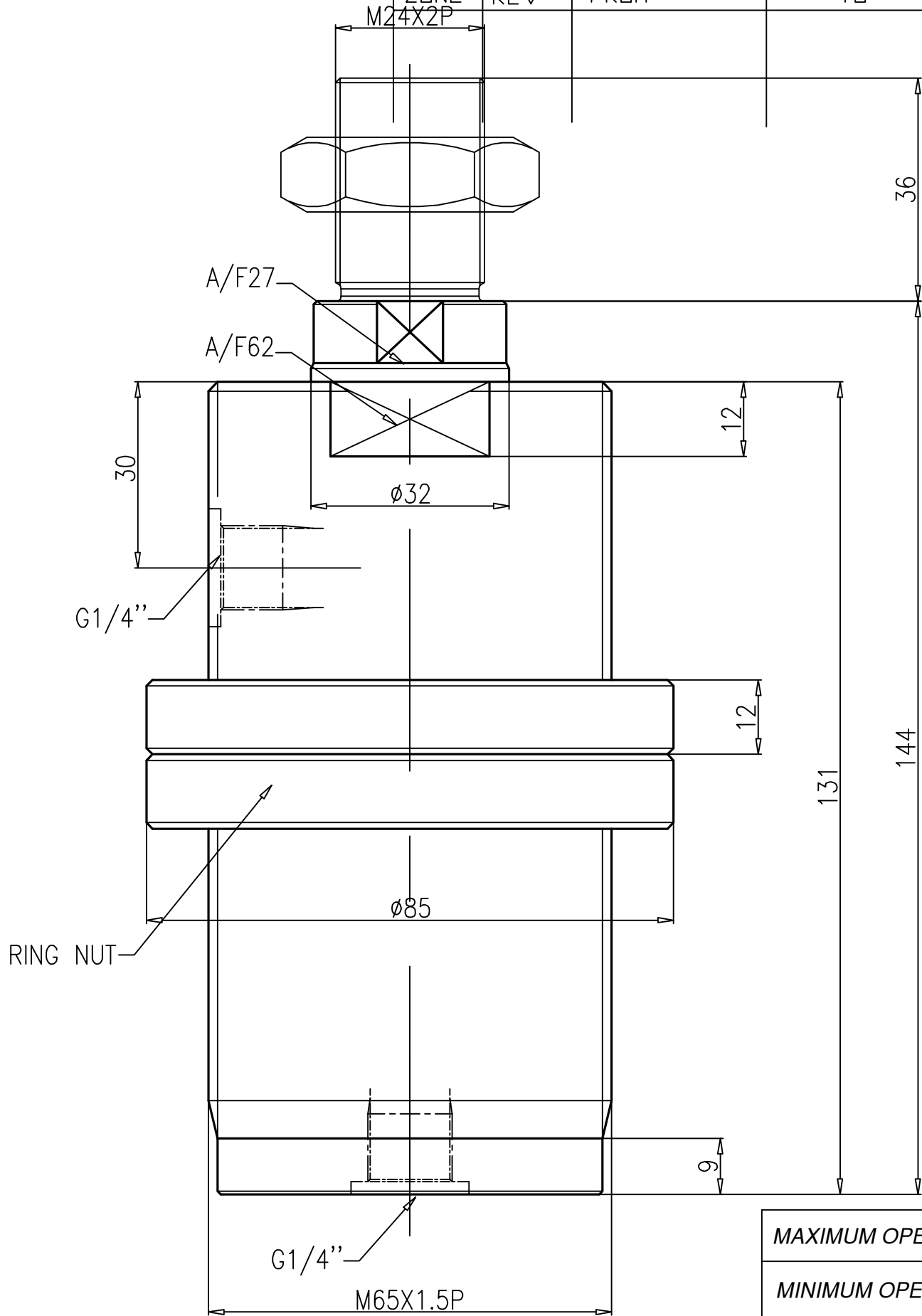
F

F

SHEET FORMATS-1, FORMAT NO: F-8-DGN-10, Sht1 of 2 DT.01-11-05 Rew No-00-A4

REVISION

ZONE	REV	FROM	TO	DATE	APPROVED
M24X2P					



MAXIMUM OPEARATING PRESSURE	250 BAR
MINIMUM OPEARATING PRESSURE	10 BAR
STROKE	40 MM
DISPLACEMENT IN CC	78.4 cc
PISTON AREA	19.6 SQ.CM

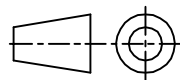
1.0 GENERAL

- 1.1 ALL DIMENSIONS ARE IN MM.
- 1.2 DO NOT SCALE THE DRG. IF IN DOUBT ASK.
- 1.3 ROUND OF THE UNSPECIFIED EDGES.

SURFACE FINISH	▽▽▽▽	▽▽▽	▽▽	▽	~								
Ra value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100

GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR - LENGTH OR DIAMETER						ANGULAR-LENGTH IN MM OF SHORT SIDE OF ∠			
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1'	±30'	±20'	±10'



**QUICLOC
PVT LTD
B'lore - 70**

SCALE 1;1	TITLE MINI THREADED BODY CYLINDER D/A	MATERIAL XXX	SHEET NO 1 OF 1
NAME TIRUMAL	DATE 28-10-05	GROUP NO.	
DESIGN TIRUMAL	DATE 14-11-05	SUPERCEDED BY -	REPLACES -
CHECKED		DRAWING NO. A52309	
APPROVED			

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